AUTODOC CLUB

How to change track rod end on **MERCEDES-BENZ VITO / MIXTO Box (W639)** – replacement guide

SIMILAR VIDEO TUTORIAL

This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:
MERCEDES-BENZ VITO / MIXTO Box (W639) 110 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 113 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 116 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 122 CDI 3.0, MERCEDES-BENZ VITO / MIXTO Box (W639) 115 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 111 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 119 3.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 122 3.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 109 CDI 2.2, MERCEDES-BENZ VITO / MIXTO Box (W639) 120 CDI 3.0, MERCEDES-BENZ VITO / MIXTO Box (W639) 111 CDI 2.2 4x4, MERCEDES-BENZ VITO / MIXTO Box (W639) 115 CDI 2.2 4x4, MERCEDES-BENZ VITO / MIXTO Box (W639) 126 3.5, MERCEDES-BENZ VITO / MIXTO Box (W639) 123 3.7 (639.603), MERCEDES-BENZ VITO / MIXTO Box (W639) 123 3.7, (+ 4)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: MERCEDES-BENZ VITO Bus (W639) 115 CDI 2.2

REPLACEMENT: TRACK ROD END – MERCEDES-BENZ VITO / MIXTO BOX (W639). TOOLS YOU'LL NEED:

- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #24
- Drive socket # 21
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Vernier caliper
- Ball joint puller
- Wheel chock

Buy tools

Replacement: track rod end – MERCEDES-BENZ VITO / MIXTO Box (W639). Tip from AUTODOC:

- Replace tie rod ends in pairs.
- The replacement procedure is identical for the right and left tie rod ends.
- Please note: all work on the car – MERCEDES-BENZ VITO / MIXTO Box (W639) – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1 Secure the wheels with chocks.

2 Loosen the wheel mounting bolts. Use wheel impact socket #17.

3 Raise the front of the car and secure on supports.

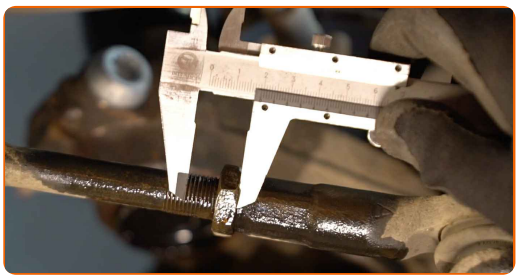
4 Unscrew the wheel bolts.

AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. MERCEDES-BENZ VITO / MIXTO Box (W639)

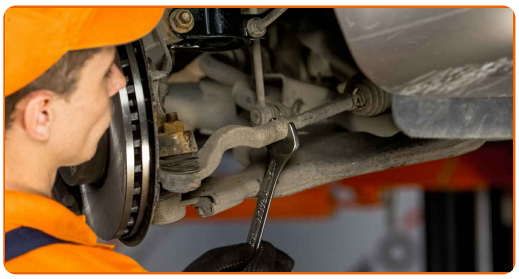
5 Remove the wheel.

6 When deinstalling, mark or measure the precise position of the ball joint on the track rod, or count the number of turns in order to prevent misalignment afterward. Use a vernier caliper.



7 Clean the lock nut that connects the tie rod to the tie rod end. Use a wire brush. Use WD-40 spray.

8 Loosen the lock nut securing the tie rod end to the tie rod. Use a combination spanner #24.



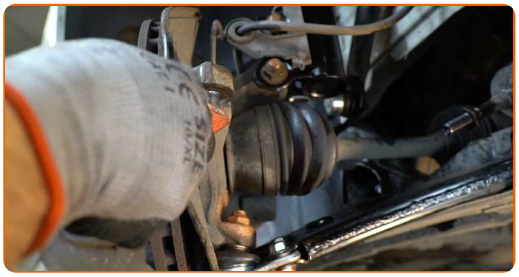
9 Clean the fastener connecting the tie rod end to the steering knuckle. Use a wire brush. Use WD-40 spray.

10 Unscrew the end fastening nut to the steering knuckle. Use a drive socket #21. Use a ratchet wrench.

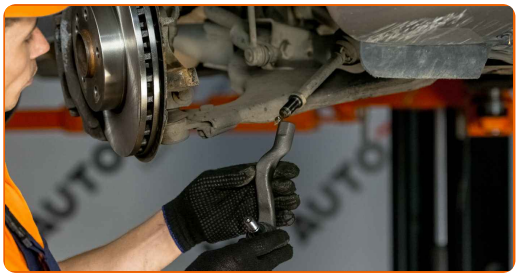
11 Disconnect the tie rod end from the steering knuckle. Use a ball joint puller.

12 Screw the end out of the tie rod.

13 Clean the mounting seats of the tie rod end. Use a wire brush. Use WD-40 spray.



14 Screw on a new tie rod end.



Replacement: track rod end – MERCEDES-BENZ VITO / MIXTO Box (W639). Tip from AUTODOC:

- While installing the steering rod end remember to make the same number of turns or to leave the same length of thread showing as per your measurements.

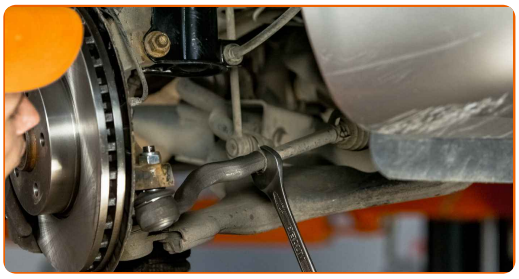
15 Connect the tie rod end to the steering knuckle.

16 Tighten the fastening nut connecting the tie rod end to the steering knuckle. Use a drive socket #21. Use a torque wrench. Tighten it to 50 Nm torque.+60°

AUTODOC recommends:

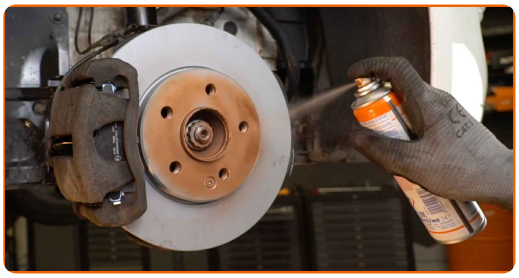
- Important! Be sure to use new fasteners.

17 Tighten the tie rod end locknut. Use a combination spanner #24. Use a torque wrench. Tighten it to 65 nm torque.

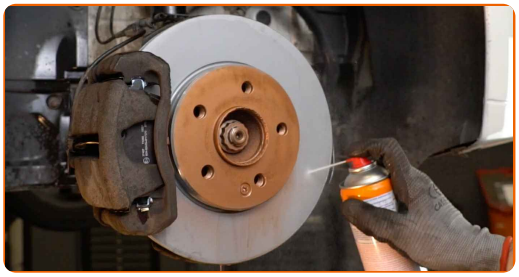


18 Treat all tie rod end connections. Use copper grease.

19 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



20 Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

- Replacement: track rod end – MERCEDES-BENZ VITO / MIXTO Box (W639). After applying the spray, wait a few minutes.

21 Install the wheel.

AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. MERCEDES-BENZ VITO / MIXTO Box (W639)

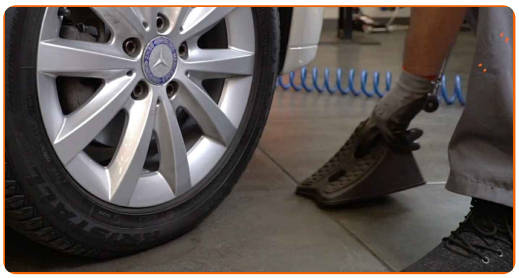
22 Screw in the wheel bolts. Use wheel impact socket #17.

23 Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 130 nm torque.

Replacement: track rod end – MERCEDES-BENZ VITO / MIXTO Box (W639).
Tip from AUTODOC experts:

- Check and adjust wheel alignment if necessary.

24 Remove the jacks and chocks.



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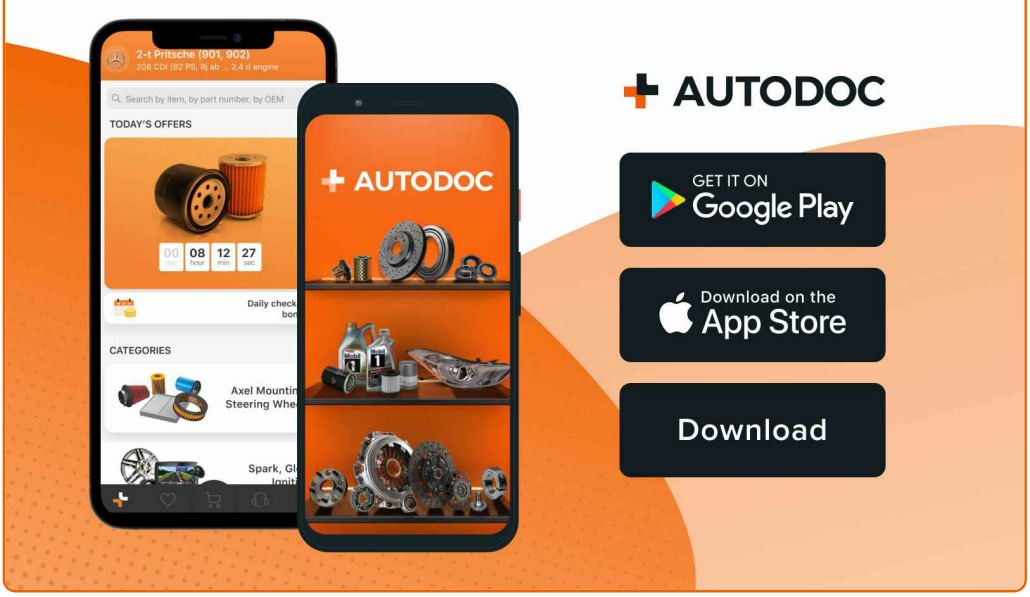

A GREAT SELECTION OF SPARE PARTS FOR YOUR CAR

TRACK ROD END: A WIDE SELECTION

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